## National Personal Protective Technology Laboratory

Concepts for PAPR Gas/Vapor Certification Evaluation

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## Proposed Changes for PAPR Gas/Vapor Test Requirements

- Discontinue equilibration (pre-conditioning) requirements
  - Only as-received cartridge/canister samples tested

- Two tests are performed:
  - Three as-received samples at 25%RH challenge air humidity
  - Three as-received samples at 80%RH challenge air humidity
- Cyclohexane used for organic vapor tests





### Proposed Changes for PAPR Gas/Vapor Test Requirements

- Minimum test capacity, maximum breakthrough concentration and challenge concentration specified for each gas/vapor.
  - Generally unchanged from as-received service life requirements currently in 42 CFR Part 84
- Discontinue the current allowance for multiple gas type approvals where minimum required test times are halved (Table 11, 42 CFR part 84)
- Tests performed to assess multiple work rates
  - Samples can be tested at different test flow rates.





## Examples of Cartridge Test Capacities, Maximum Breakthrough and Challenge Concentrations

Gas/Vapor	Test Concentration (ppmv)	Maximum Break Through (ppmv)	Minimum Capacity ***(Liters)	Minimum Allowable Service Life at 170Lpm Test flow rate (minutes)
Ammonia	800	20	8.16	60
Carbon monoxide*	4800	35**	49.0	60
Chlorine	300	1	3.06	60
Chlorine dioxide	250	0.1	2.55	60
Cyclohexane	800	5	8.16	60
Unlisted contaminant****	4 x IDLH	REL	0.0408xIDLH (in ppmv)	60





## Examples of Canister Test Capacities, Maximum Breakthrough and Challenge Concentrations

			1	
Gas/Vapor*	Test Concentration (ppmv)	Maximum Break- through (ppmv)	Minimum Capacity ***(Liters)	Minimum Allowable Service Life at 115Lpm Test flow rate (minutes)
Ammonia	5000	10	6.90	12
Carbon monoxide**	10000	500***	59.0	60
Chlorine	5000	10	6.90	12
Chlorine dioxide	5000	10	6.90	12





#### Test Air Flow Rates

#### **PAPR Bench Test Constant Air Flow Rate Requirements**

Low Rate	Moderate Rate	High Rate
115 Lpm	170 Lpm	235 Lpm





#### Flow Rate Effects

Time to breakthrough,  $t_b$ , is inversely proportional to flow rate, Q:

$$t_b = \frac{A}{C_0} \bullet \frac{1}{Q} - \frac{B \ln(C_0/C_x)}{C_0}$$

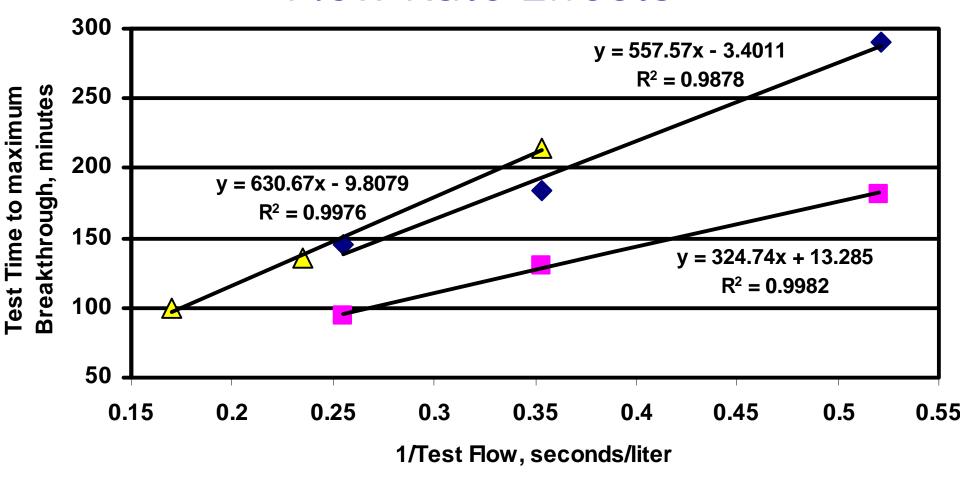
Wheeler Equation

Jonas et. al. J. Phys. Chem. 75:3526-3531 (1971)





#### Flow Rate Effects



Wheeler Relationship for PAPR Cartridges Tested with Cyclohexane 800 ppmv 25%RH 25°C





#### **Test Air Flow Rates**

#### **Capacity for PAPR Cartridges from Wheeler Results**

Sample	Test flow rate	Capacity	Average Capacity
	Lpm	Liters	Liters
Α	115	26.8	
	170	25.0	26.4
	235	27.3	
	115	16.7	
В	170	17.7	17.4
	235	17.8	
	155	27.6	
С	170	29.1	28.2
	352	28.1	

Capacity estimates can be made from samples tested at different flow rates.





### Cyclohexane for Organic Vapor Tests

Organic Vapor Test Life for Cyclohexane versus Carbon Tetrachloride:

Sample	Test Condition %RH	Average test life with cyclohexane minutes	Test life with carbon tetrachloride minutes	Cyclohexane difference from CTC
Α	25	186	203	-8.73
	80	114	120	-5.96
В	25	136	236	-11.25
	80	86	142	-8.05
С	25	209	131	3.57
	80	128	88	-4.43

Observe the same differential that has generally been seen (Terry and Murray 2005).





#### Conclusions

- Current requirements are conserved as proposed capacities.
- Cartridge/canister test plan reflects current respirator use compared to equilibration approach
- Can apply accepted method of assessing effect of flow rate
- Cyclohexane can replace carbon tetrachloride.







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